

Date: Wednesday, 2/15/2006 3:46:54 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PAD		
Job Number	: 25847					
Estimate Number	: 11205					
P.O. Number	: N/A		Part Number	: D31957		
This Issue	: 2/15/2006	S.O. No. : N/A	Drawing Number	: D3195 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 25115		Material	: N/A		
Written By	: <u>SPG COMMENT Below</u>		Due Date	: 2/28/2006 Qty: 20 Um: Each		
Checked & Approved By	: <u>JK 06.02.16</u>					
Comment	: Est Rev A New Issue 05-12-05 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :				
1.0	D3195	Neoprene 1/8" thick				
		Comment: Qty.: 0.0197 sf(s)/Unit Total : 0.3948 sf(s) Make from D3195 Neoprene 1/8" thick Material: Neoprene 1/8" thick Batch: <u>B20359</u>				
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1				
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut & Punch as per Dwg D3195				
3.0	QC5	INSPECT WORK TO CURRENT STEP				
		Comment: INSPECT WORK TO CURRENT STEP				
4.0	PACKAGING 1	PACKAGING RESOURCE #1				
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>C A</u>				
5.0	DC	DOCUMENT CONTROL				
		Comment: DOCUMENT CONTROL Inspection Level 21	<u>SAC 06/02/22</u>	<u>Z0</u>	<u>ID 06/02/21</u>	<u>Z0</u>
		Job Completion				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

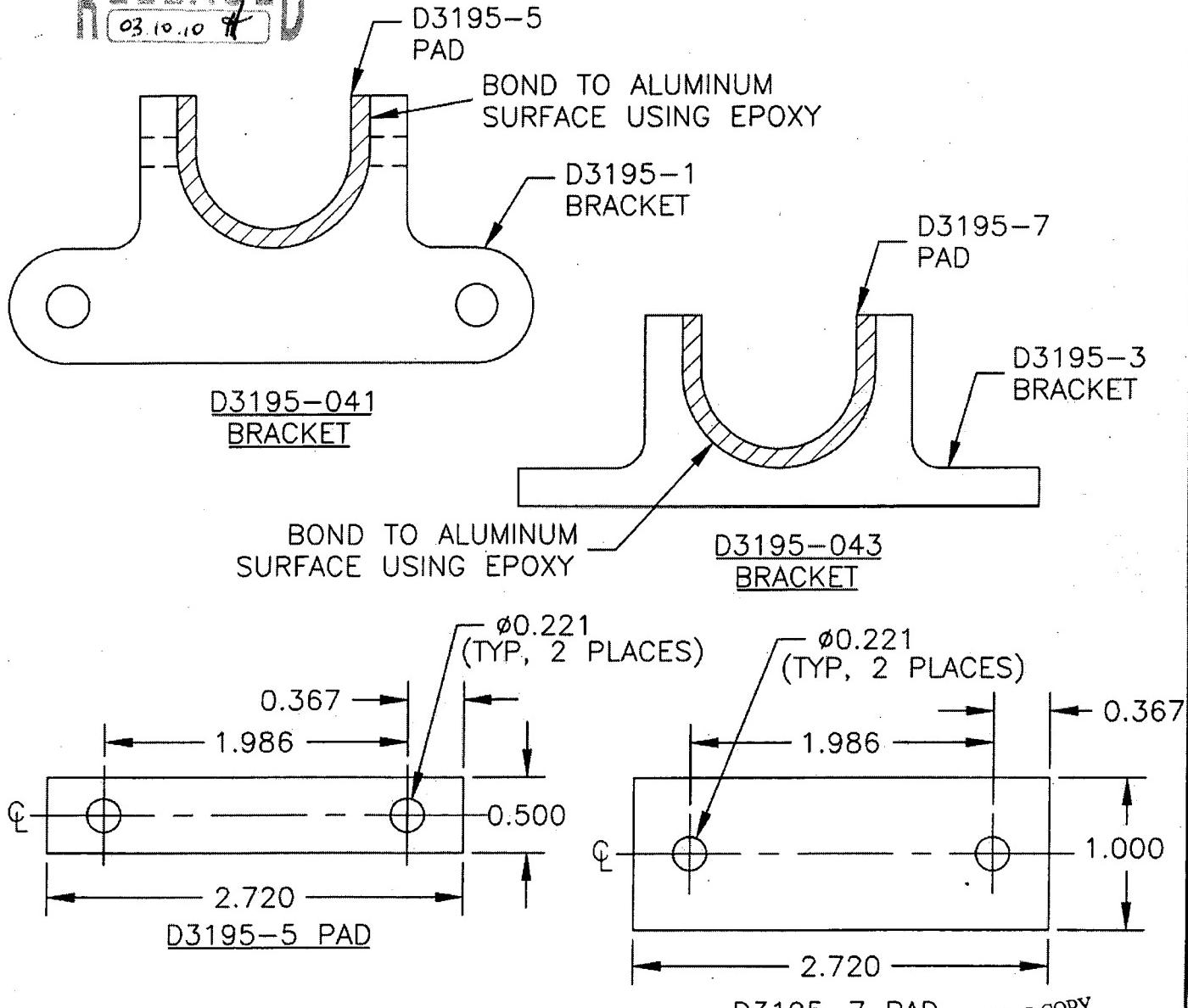
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 06/02/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DRAWN BY <i>GP</i>	CHECKED APPROVED <i>#</i> <i>#</i>	DRAWING NO. D3195	REV. A SHEET 1 OF 3
DATE 03.06.23		TITLE BRACKET	SCALE 1:1
A	03.06.23	NEW ISSUE	

RELEASED
03.10.10 *#*D3195-5 & D3195-7 PAD

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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NO. *25847*
NOTICE
WORK ORDER
NO. *25847*

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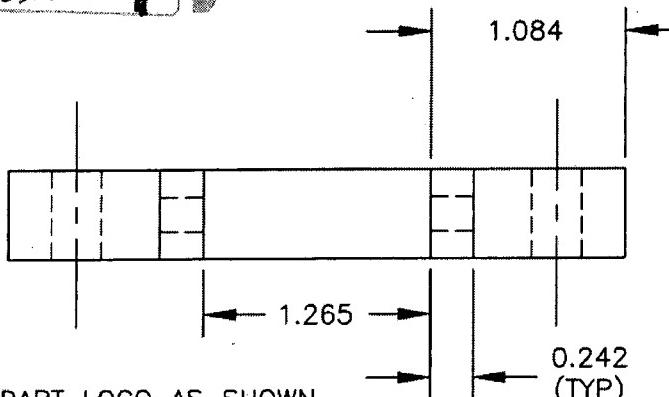
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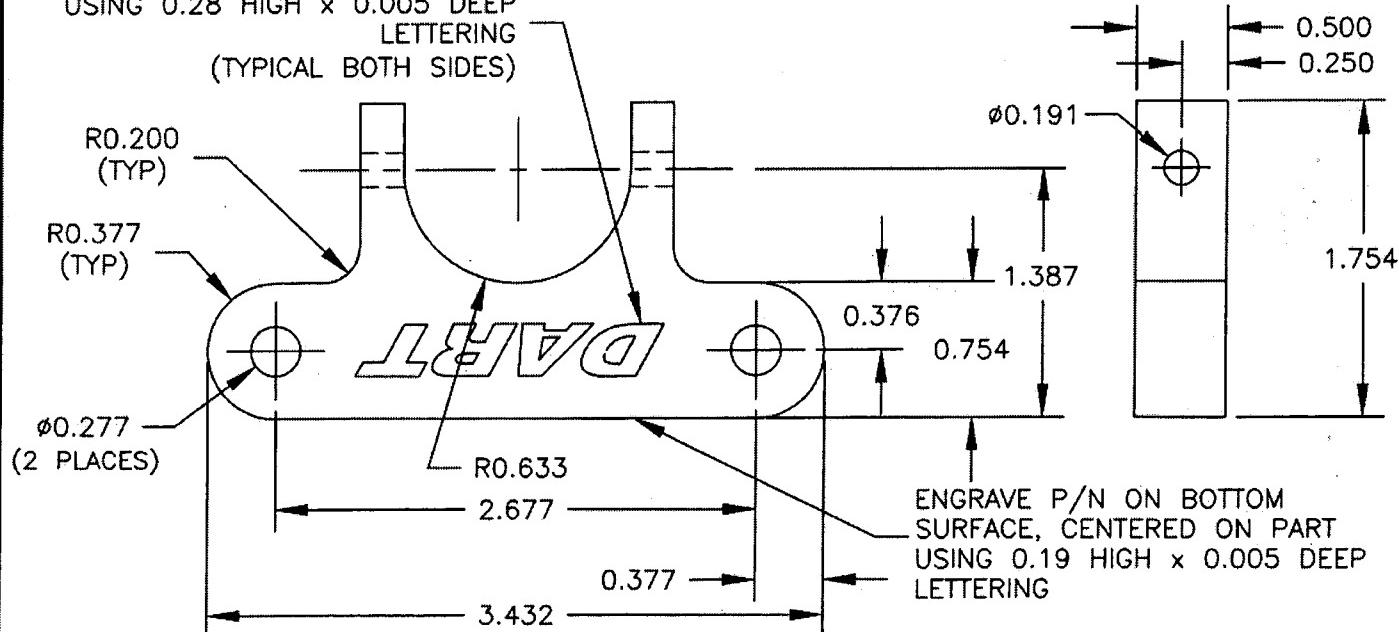
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TO

DESIGN	GP	DRAWN BY	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO. D3195
DATE	03.06.23			REV. A SHEET 2 OF 3 TITLE SCALE 1:1

RELEASED
03.10.10



ENgrave DART logo as shown using 0.28 high x 0.005 deep lettering (typical both sides)



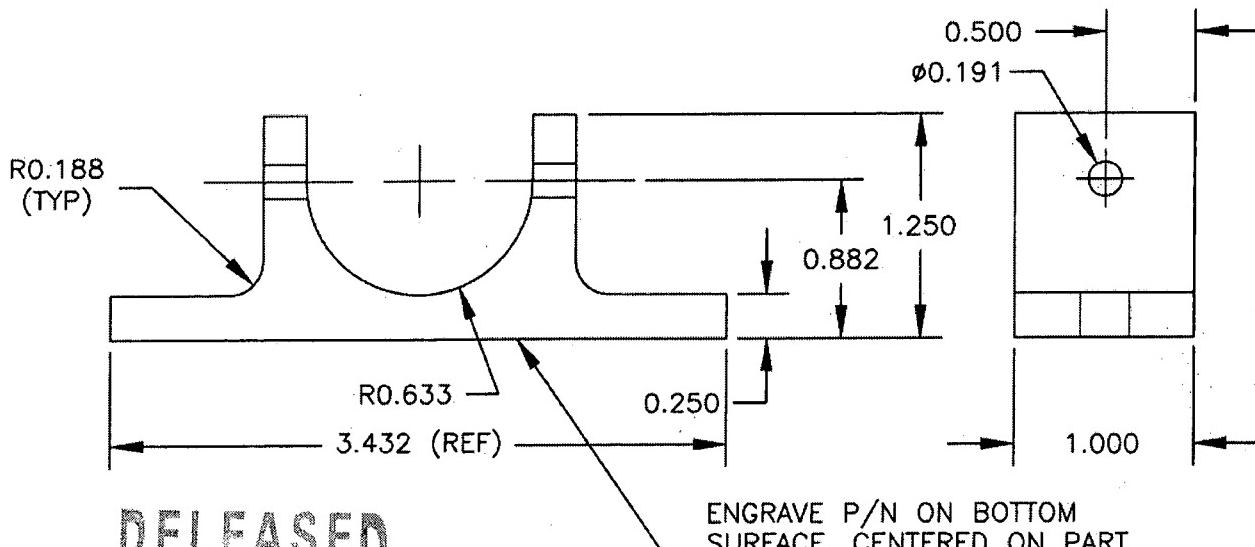
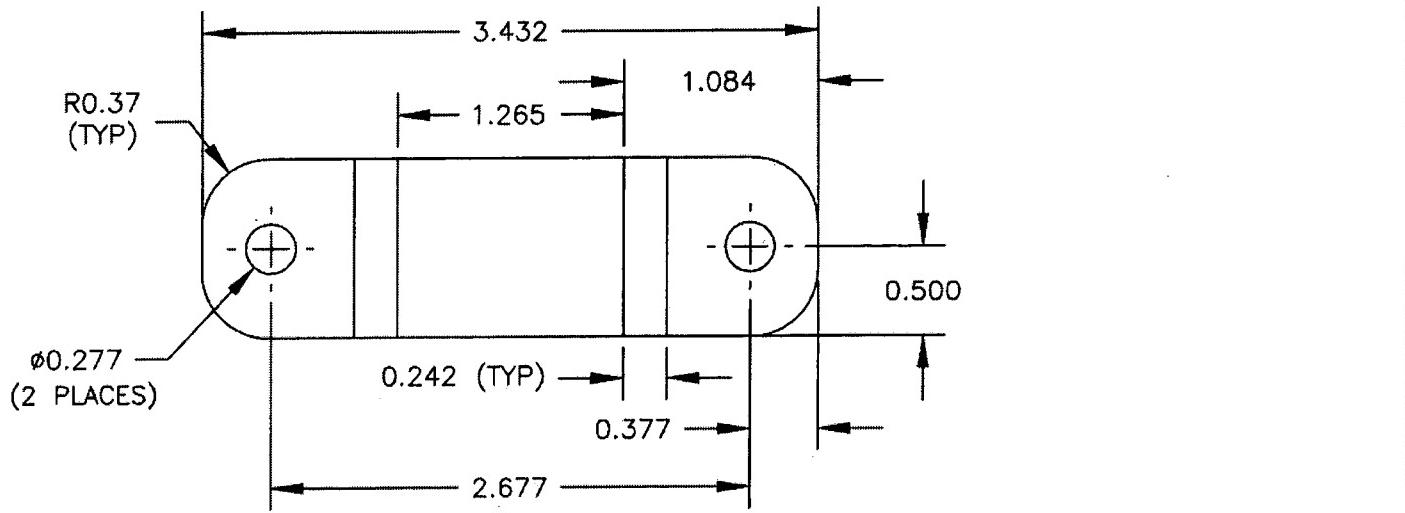
D3195-1 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO. D3195
DATE	03.06.23	TITLE	BRACKET	REV. A SHEET 3 OF 3 SCALE 1:1



RELEASED
03.10.10 #

ENGRAVE P/N ON BOTTOM SURFACE, CENTERED ON PART USING 0.19 HIGH X 0.005 DEEP LETTERING

D3195-3 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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